



AISIN WARNER / BORG WARNER

AW TF60-SN (09G) K-2 Sleeve 2003-On

Repair Kit for Rear Cover Sleeve

ALTO PART # 129355A

Alto # 129355A CONTENTS:

- (1) REAR COVER SLEEVE TF60-SN 09G #129355,
- (1) PIN TF60-SN #129279



(1) The TF-60SN K2 clutch sealing ring sleeve can rotate and cause clutch failure



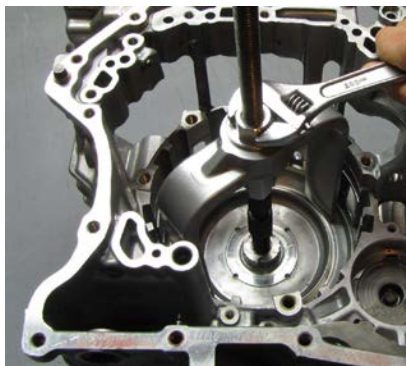
(2) Alto replacement sleeve to fix the case 129355A contains sleeve and locking roll pin



(3) Remove the sleeve from the case with the appropriate puller, you can heat the sleeve before removing



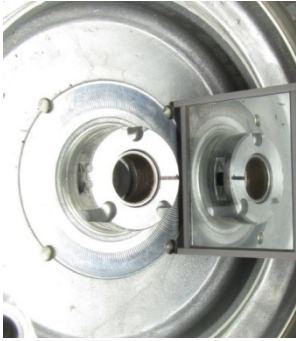
(4) Now might be a good time to replace the bushing



(5) Remove the bushing using a blind hole puller



(6) Use bushing driver to properly install new bushing



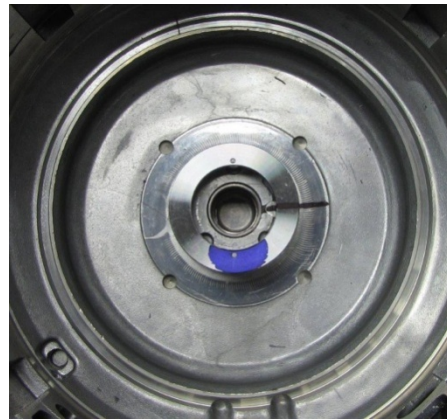
(7) **Alto 129355A Sleeve Installation**, Mark the case to insure proper alignment of oil circuit



(8) The slot in the case feeds the sleeve case and sleeve slots must be aligned



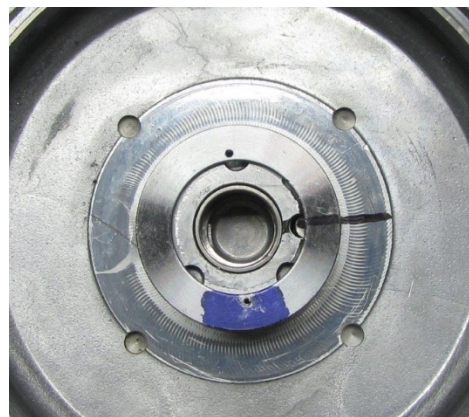
(9) Mark the sleeve above the slot If you are going to use any type of locking substance, apply it to the case



(10) Place the sleeve onto the case with marks aligned, and blue tinted hole at 6:00 o'clock



(11) Press the sleeve into place



(12) Drill a .062" / 1.58mm hole .385" / 9.78mm deep, drive the roll pin in to prevent the sleeve from rotating, remove any burrs